

ESTABLISHED 1870

A. W. BRIM

SENECA FALLS, N.Y.

CATALOGUE NO. 24

**WHITE METAL
AND BRASS**
—
**PATTERN LETTERS
AND FIGURES**
—

**FOR FOUNDRYMEN
AND PATTERN MAKERS**

F. O. B. SENECA FALLS, N. Y.

DISCOUNT from Price List of

White Metal Pattern Letters and Figures.

On all Sizes, in lots of \$20.00 List and under 50 per cent.

On all Sizes, in lots over \$20.00 List 65 per cent.

Drilling (when ordered) 2 or more holes, per 100 Letters, 25 cts. net extra.

PRICE LIST OF

BRASS Pattern Letters and Figures.

Size.	Price.	Size.	Price.	Size.	Price.
3-32 inch, 5	cents.	7-16 inch, 5	cents.	1	inch, 9 cents.
1-8 inch, 4	cents.	1-2 inch, 5	cents.	1¼	inch, 12 cents.
3-16 inch, 4	cents.	9-16 inch, 6	cents.	1½	inch, 18 cents.
1-4 inch, 4	cents.	5-8 inch, 6	cents.	1¾	inch, 25 cents.
5-16 inch, 4	cents.	3-4 inch, 7	cents.	2	inch, 30 cents.
3-8 inch, 5	cents.	7-8 inch, 8	cents.		

DISCOUNT on BRASS LETTERS AND FIGURES _____

On all SIZES and STYLES 30 per cent.

Drilling (when ordered) 2 or more holes per 100 Letters, 35 cts. net extra.

Discount on STEEL GOODS _____

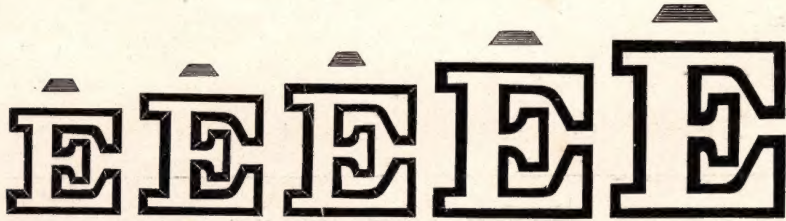
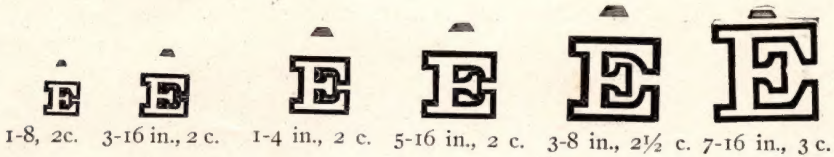
per cent. see page 6.

Discount on HAND MADE STEEL _____

ROMAN STYLE.

Measure on Face.

A 3-8 inch Letter or Figure will measure 7-16 on the back.



1-2 in., 3 c. 9-16 in., 4 c. 5-8 in., 4 c. 3-4 in., 5 c. 7-8 in., 6 c.
1 in. 7c. 1¼ in. 10c. 1½ in. 15c. 1¾ in. 20c. 2 in. 30c. 2½ in. 40c. 3 in. 50c.

GOTHIC STYLE FLAT FACE.

Face Measure.

Size.	Price.	Size.	Price.
1-8 inch, 2 cents.		7-8 inch, 6 cents.	
3-16 inch, 2 cents.		1 inch, 7 cents.	
1-4 inch, 2 cents.		1¼ inch, 10 cents.	
5-16 inch, 2 cents.		1½ inch, 15 cents.	
3-8 inch, 2½ cents.		1¾ inch, 20 cents.	
7-16 inch, 3 cents.		2 inch, 30 cents.	
1-2 inch, 3 cents.		2½ inch, 40 cents.	
5-8 inch, 4 cents.		3 inch, 50 cents.	
3-4 inch, 5 cents.			

1 in. Face Measure.

¾ in. Face Measure

SKELETON DORIC

Size	Price	Size	Price
5-16 inch, 2 cents.		3-4 inch, 5 cents.	
3-8 inch, 2½ cents.		1 inch, 7 cents.	
1-2 inch, 3 cents.		1¼ inch, 10 cents.	
5-8 inch, 4 cents.		1½ inch, 15 cents.	

5-8 Inch

SHARP GOTHIC STYLE.**Measure on Face.**

A $\frac{3}{8}$ inch Letter or Figure will measure 7-16 on back.

	Size.	Price.
	1-8 inch, 2	cents.
	3-16 inch, 2	cents.
	1-4 inch, 2	cents.
	5-16 inch, 2	cents.
	3-8 inch, $2\frac{1}{2}$	cents.
	7-16 inch, 3	cents.
	1-2 inch, 3	cents.
	9-16 inch, 4	cents.
	5-8 inch, 4	cents.
	3-4 inch, 5	cents.

$\frac{1}{4}$ inch
Face
Measure.

	Size.	Price.
	7-8 inch, 6	cents.
	1 inch, 7	cents.
	$1\frac{1}{4}$ inch, 10	cents.
	$1\frac{1}{2}$ inch, 15	cents.
	$1\frac{3}{4}$ inch, 20	cents.
	2 inch, 30	cents.
	$2\frac{1}{2}$ inch, 40	cents.
	3 inch, 50	cents.

$\frac{3}{4}$ Inch Face
Measure.

For Artificial Stone Work, Brick Molds, etc., See Page 6.

ROUND FACE GOTHIC.

These are Lighter and Thinner than the Sharp Face.

	Size.	Price.
	3-16 inch, 2	cents.
	1-4 inch, 2	cents.
	5-16 inch, 2	cents.
	3-8 inch, $2\frac{1}{2}$	cents.
	7-16 inch, 3	cents.
	1-2 inch, 3	cents.
	9-16 inch, 4	cents.
	5-8 inch, 4	cents.
	3-4 inch, 5	cents.

$\frac{1}{2}$ in. Face
Measure.

	Size.	Price.
	7-8 inch, 6	cents.
	1 inch, 7	cents.
	$1\frac{1}{4}$ inch, 10	cents.
	$1\frac{1}{2}$ inch, 15	cents.
	$1\frac{3}{4}$ inch, 20	cents.
	2 inch, 30	cents.
	$2\frac{1}{2}$ inch, 40	cents.
	3 inch, 50	cents.

1 Inch Face
Measure.

SKELETON GOTHIC.

These are Lighter and Thinner than the Round Gothic Above.

	Size.	Price.
	1-8 inch, 2	cents.
	3-16 inch, 2	cents.
	1-4 inch, 2	cents.
	5-16 inch, 2	cents.
	3-8 inch, $2\frac{1}{2}$	cents.
	7-16 inch, 3	cents.
	1-2 inch, 3	cents.
	9-16 inch, 4	cents.
	5-8 inch, 4	cents.
	3-4 inch, 5	cents.

	Size.	Price.
	7-8 inch, 6	cents.
	1 inch, 7	cents.
	$1\frac{1}{4}$ inch, 10	cents.
	$1\frac{1}{2}$ inch, 15	cents.
	$1\frac{3}{4}$ inch, 20	cents.
	2 inch, 30	cents.
	$2\frac{1}{2}$ inch, 40	cents.
	3 inch, 50	cents.

$\frac{3}{4}$ in. Face
Measure.

HAIR LINE GOTHIC.

These are still Lighter and Thinner than the Skeleton Gothic on Page 2.

	Size	Price	
	1-8 inch,	2 cents.	
	3-16 inch,	2 cents.	
	1-4 inch,	2 cents.	
	5-16 inch,	2 cents.	
	3-8 inch,	2½ cents.	
	7-16 inch,	3 cents.	
	Size	Price	
	9-16 inch,	4 cents.	
	5-8 inch,	4 cents.	
	3-4 inch,	5 cents.	
	7-8 inch,	6 cents.	
	1 inch,	7 cents.	

FLAT TOP GOTHIC.

These are thicker than the Flat Face on page 1 and the Face is not so broad as the Flat Face.

	Size.	Price.	
	3-16 inch,	2 cents.	
	1-4 inch,	2 cents.	
	5-16 inch,	2 cents.	
	3-8 inch,	2½ cents.	
	7-16 inch,	3 cents.	
	1-2 inch,	3 cents.	
	9-16 inch,	4 cents.	
	5-8 inch,	4 cents.	
	Size.	Price.	
	7-8 inch,	6 cents.	
	1 inch,	7 cents.	
	1¼ inch,	10 cents.	
	1½ inch,	15 cents.	
	1¾ inch,	20 cents.	
	2 inch,	30 cents.	
	2½ inch,	40 cents.	
	3 inch,	50 cents.	

1 in. Face
Measure.

½ in. Face
Measure.

EXTRA THICK SHARP GOTHIC.

	Size.	Price.	
	1-4 inch,	2½ cents.	
	3-8 inch,	3 cents.	
	1-2 inch,	3 cents.	
	5-8 inch,	5 cents.	
	3-4 inch,	6 cents.	
	7-8 inch,	7 cents.	
	Size.	Price.	
	1¼ inch,	11 cents.	
	1½ inch,	16 cents.	
	1¾ inch,	20 cents.	
	2 inch,	30 cents.	

1 Inch.

¾ in. Face

I make the above with Flat Top at same list price as above.

THIN BLOCK LETTER. $\frac{3}{4}$ Inch.

Size.	Price.	Size.	Price.
1-2 inch, 3	cents.	1 $\frac{1}{4}$ inch, 10	cents.
5-8 inch, 4	cents.	1 $\frac{1}{2}$ inch, 15	cents.
3-4 inch, 5	cents.	1 $\frac{3}{4}$ inch, 20	cents.
7-8 inch, 6	cents.	2 inch, 30	cents.
1 inch, 7	cents.		

THIN ROMAN. $\frac{3}{8}$ Inch.

Size.	Price.	Size.	Price.
1-4 inch, 2	cents.	5-8 inch, 4	cents.
5-16 inch, 2	cents.	3-4 inch, 5	cents.
3-8 inch, 2 $\frac{1}{2}$	cents.	7-8 inch, 6	cents.
1-2 inch, 3	cents.	1 inch, 7	cents.

CONDENSED FLAT FACE GOTHIC.

1 Inch.

Size.	Price.	Size.	Price.
1-4 inch, 2	cents.	5-8 inch, 4	cents.
5-16 inch, 2	cents.	3-4 inch, 5	cents.
3-8 inch, 2 $\frac{1}{2}$	cents.	1 inch, 7	cents.
1-2 inch, 3	cents.		

HEAVY BLOCK LETTERS AND FIGURES.

These are desirable where Letters on Face of Castings are planed off.

 $\frac{3}{4}$ Inch.

Size.	Price.	Size.	Price.
1-2 inch, 5	cents.	1 $\frac{1}{4}$ inch, 11	cents.
5-8 inch, 6	cents.	1 $\frac{1}{2}$ inch, 16	cents.
3-4 inch, 7	cents.	2 inch, 30	cents.
1 inch, 8	cents.		

FANCY LETTERS AND FIGURES.



1 Inch

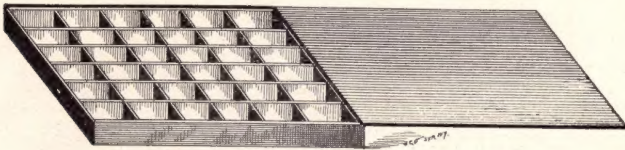
Size.	Price.
3-8 inch, 2½ cents.	
1-2 inch, 3 cents.	
5-8 inch, 4 cents.	
3-4 inch, 5 cents.	
7-8 inch, 6 cents.	
1 inch, 7 cents.	

Size.	Price.
1¼ inch, 10 cents.	
1½ inch, 15 cents.	
2 inch, 30 cents.	



¾ Inch.

CASE FOR PATTERN LETTERS.



Size of case, 9 x 13 in.

Price, 50 cents, net.

FRACTIONALS.

To match all sizes of Figures of Roman, Sharp Gothic, Round Gothic and Flat Gothic Styles.



Size.	Price.
1-4 inch, 4 cents.	
5-16 inch, 4 cents.	
3-8 inch, 4 cents.	
7-16 inch, 5 cents.	
1-2 inch, 5 cents.	
9-16 inch, 6 cents.	

Size.	Price.
5-8 inch, 7 cents.	
3-4 inch, 8 cents.	
7-8 inch, 8 cents.	
1 inch, 9 cents.	

Size.	Price.
1¼ inch, 10 cents.	
1½ inch, 12 cents.	
1¾ inch, 14 cents.	
2 inch, 15 cents.	

**FOR ARTIFICIAL STONE WORK, BRICK MOLDS, ETC.
GOTHIC (REVERSED.)**

Size.	Price.
1-8 inch, 2	cents.
3-16 inch, 2	cents.
1-4 inch, 2	cents.
5-16 inch, 2	cents.
3-8 inch, 2½	cents.
7-16 inch, 3	cents.
1-2 inch, 3	cents.
9-16 inch, 4	cents.
5-8 inch, 4	cents.
3-4 inch, 5	cents.

Size.	Price.
7-8 inch, 6	cents.
1 inch, 7	cents.
1¼ inch, 10	cents.
1½ inch, 15	cents.
1¾ inch, 20	cents.
2 inch, 30	cents.
2½ inch, 40	cents.
3 inch, 50	cents.



GOTHIC STYLE, EXTRA DEEP BRANDING LETTERS.

5-16 Inch Deep.

(Reversed.)

For Making Cast Iron Burning Brands.

Size.	Price.
1-4 inch, 4	cents.
5-16 inch, 4	cents.
3-8 inch, 6	cents.
1-2 inch, 8	cents.
5-8 inch, 9	cents.

Size.	Price.
3-4 inch, 10	cents.
1 inch, 11	cents.
1¼ inch, 12	cents.
1½ inch, 15	cents.
2 inch, 30	cents.



**STEEL LETTERS, FIGURES, AND STAMPS.
FOR USE ON IRON, UNTEMPERED STEEL, BRASS OR WOOD.**

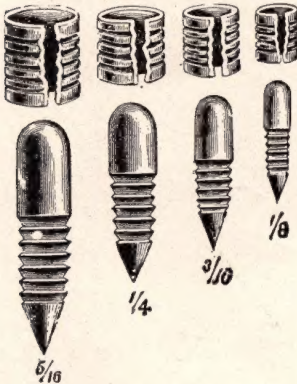
Size of Letters and Figures	1-16	3-32	1-8	5-32	3-16
Alphabets	\$3.00	\$3.00	\$3.00	\$3.35	\$3.80
Figures per set	1.00	1.00	1.00	1.12	1.27
Stamps per letter	.12	.12	.12	.14	.16

Size of Letters and Figures	1-4	5-16	3-8	7-16	1-2
Alphabets	\$4.50	\$6.00	\$7.50	\$10.00	\$12.00
Figures per set	1.50	2.00	2.50	3.34	4.06
Stamps per letter	.20	.25	.32	.40	.45

 Always state for what purpose; whether for use on Iron, Steel, Brass or Wood.

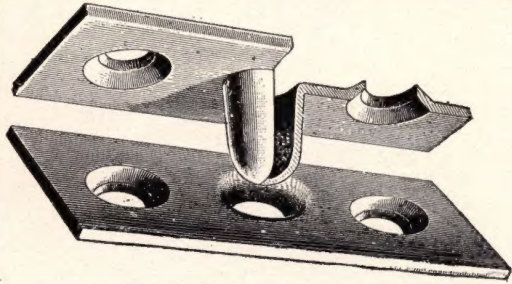
Hand Made, no Discount from above prices.

Peg and Tube Brass Dowels.



PRICE PER GROSS.			
1/8 in.	\$2.50	1/4 in.	\$3.50
3/16 "	3.00	5/16 "	4.50

PLATE BRASS DOWELS,



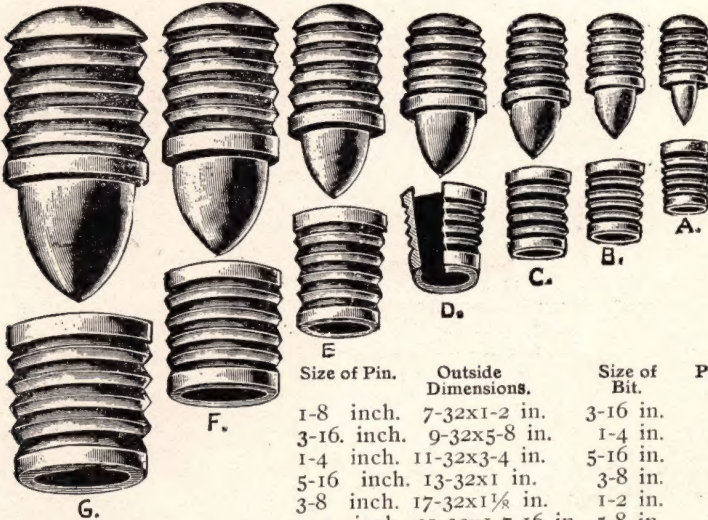
FULL SIZE, 2 1/2 INCHES.

PRICE PER GROSS.

(Measurement indicates length of plate.)

1-in.	1 1/4-in.	1 1/2-in.	2-in.	2 1/2-in.
\$5.00	\$5.75	\$6.50	\$10.00	\$15.00

SHOULDER BRASS DOWELS.



ORDER BY SIZE

Size of Pin.	Outside Dimensions.	Size of Bit.	Price per Gross.
1-8 inch.	7-32x1-2 in.	3-16 in.	\$3.50
3-16 inch.	9-32x5-8 in.	1-4 in.	4.25
1-4 inch.	11-32x3-4 in.	5-16 in.	5.00
5-16 inch.	13-32x1 in.	3-8 in.	6.50
3-8 inch.	17-32x1 1/8 in.	1-2 in.	8.50
1-2 inch.	21-32x1-7-16 in.	5-8 in.	12.00
5-8 inch.	25-32x1 5/8 in.	3-4 in.	16.00
3-4 inch.	29-32x1 7/8 in.	7-8 in.	25.00

Please note the outside diameter of these Dowels are 1-32 inch larger than the size of a **Standard Bit**, allowing a tight fit without splitting the pattern.

LEATHER FILLET (PATENTED)

Owing to its Flexibility and Curved Sides it is a superior article for making a fillet on irregular or curved patterns. It adjusts itself to any shape.

CUT SHOWS FULL SIZE ANGLE MEASURE.

ORDER BY NUMBER.

PRICE LIST.

LEATHER FILLET (PATENTED)

Usually made in four foot lengths and put up in bundles containing 100 feet each.

No.	1	2	3	4	5	6	8	10	12	14	16
Size in Inches	1-16	$\frac{1}{8}$	$\frac{3}{16}$	$\frac{1}{4}$	$\frac{5}{16}$	$\frac{3}{8}$	$\frac{1}{2}$	$\frac{5}{8}$	$\frac{3}{4}$	$\frac{7}{8}$	1
Price per 100 Feet	\$2	\$2	\$3	\$4	\$5	\$6	\$8	\$10	\$12	\$14	\$16

WRITE FOR DISCOUNT.

IT'S FLEXIBLE AND CORRECT IN SHAPE.

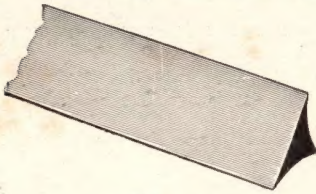


FIG. I.

Shows shape of our LEATHER FILLET (PATENTED) when it leaves the factory. NOTE THE CURVED SIDES.

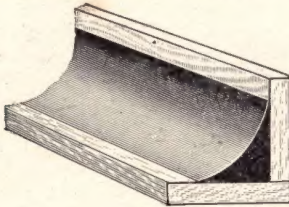


FIG. II.

Illustrates our LEATHER FILLET (PATENTED) applied to pattern when built at perfect right angle. The curved side of fillet becomes straight, and the face or flat side becomes curved.

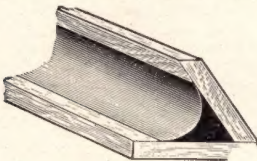


FIG. III.

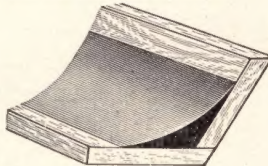
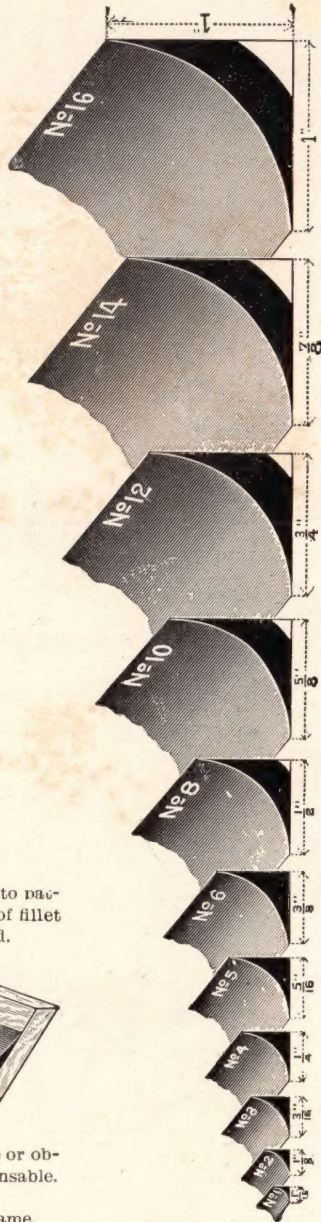


FIG. IV.

When any part or all of the pattern is built at an acute or obtuse angle our LEATHER FILLET (PATENTED) is indispensable. IT FITS THE ANGLE.

Send for Descriptive Circular showing how to apply same.



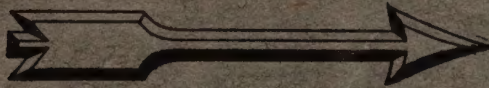
EAGLES.

For Use on Patterns.



Spread.	Price.
1½ inch,	20 cents.
2 inch,	30 cents.
3 inch,	50 cents.

ARROWS.



Size.	Price.
5-16 inch, 3	cents.
3-8 inch, 3	cents.
1-2 inch, 3	cents.
5-8 inch, 4	cents.
3-4 inch, 5	cents.
7-8 inch, 6	cents.
1 inch, 7	cents.

Size.	Price.
1¼ inch, 8	cents.
1½ inch, 9	cents.
2 inch, 10	cents.
2½ inch, 12	cents.
3 inch, 15	cents.
3½ inch, 20	cents.
4 inch, 25	cents.

STARS.

Size.	Price.
3-8 inch, 3	cents.
1-2 inch, 3	cents.
5-8 inch, 4	cents.



Size.	Price.
3-4 inch, 5	cents.
1 inch, 7	cents.
1¼ inch, 10	cents.

TO THE TRADE.

To you who have favored me with your trade during the past 39 years I extend my thanks, and assure you I am keeping up the quality of my goods, and have introduced the latest and best styles during the past two years.

Those to whom this Catalogue may come, and have not used my goods, will find every style and size in market, also quite a variety not supplied by other houses.

Samples of such kind and size as you think you can use will be sent on application, free of charge.

A. W. BRIM.

Seneca Falls, N. Y.